

UNITED STATES
SECURITIES AND EXCHANGE COMMISSION

Washington, D. C. 20549

FORM 8-K

CURRENT REPORT

Pursuant to Section 13 or 15(d) of
the Securities Exchange Act of 1934

Date of report (Date of earliest event reported): June 1, 2005

ASHLAND INC.
(Exact name of registrant as specified in its charter)

Kentucky
(State or other jurisdiction of incorporation)

1-2918
(Commission File Number)

61-0122250
(I.R.S. Employer
Identification No.)

50 E. RiverCenter Boulevard, Covington, Kentucky
(Address of principal executive offices)

41012-0391
(Zip Code)

P.O. Box 391, Covington, Kentucky
(Mailing Address)

41012-0391
(Zip Code)

Registrant's telephone number, including area code (859) 815-3333

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

- Written communications pursuant to Rule 425 under the Securities Act (17 CFR 2230.425)
- Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Item 8.01. Other Events

Ashland Inc. ("Ashland") announced today that it is commencing tender offers to purchase for cash certain Notes and Debentures, having maturity dates ranging from 2005 to 2025. In conjunction with the tender offers, Ashland is also soliciting consents from holders of each series of Notes to eliminate or modify substantially all of the restrictive covenants, certain events of default and certain additional covenants and rights in the Notes and the Indenture related to each series of Notes. Ashland is making the tender offers and consent solicitations in connection with a series of transactions that, among other things, effect the transfer of its interest in Marathon Ashland Petroleum LLC, its maleic anhydride business and 60 Valvoline Instant Oil Change centers in Michigan and northwest Ohio to a wholly owned subsidiary of Marathon Oil Corporation. Details of the tender offers are included in the attached press release, which is attached hereto as Exhibit 99.1 and incorporated herein by reference.

Item 9.01. Financial Statements and Exhibits

(c) Exhibits

99.1 Press Release dated June 1, 2005

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

ASHLAND INC.

(Registrant)

Date: June 1, 2005

/s/ J. Marvin Quin

Name: J. Marvin Quin
Title: Senior Vice President and
Chief Financial Officer

EXHIBIT INDEX

99.1 Press Release dated June 1, 2005

FOR ADDITIONAL INFORMATION:

Media Relations:	Investor Relations:
Jim Vitak	Daragh Porter
(614) 790-3715	(859) 815-3825
jevitak@ashland.com	dlporter@ashland.com

FOR IMMEDIATE RELEASE:

June 1, 2005

ASHLAND INC. ANNOUNCES CASH TENDER OFFERS AND CONSENT SOLICITATIONS
FOR \$1,149,130,000 OF ITS NOTES AND DEBENTURES

COVINGTON, Ky.- Ashland Inc. (NYSE: ASH) ("Ashland") announced today that it is commencing tender offers to purchase for cash any and all the following outstanding Notes (having the CUSIP Nos. specified in the table below): 6.625% Senior Notes, 8.80% Debentures, 9.35% Series B Medium-Term Notes, 9.20% Series D Medium-Term Notes, Series E Medium-Term Notes, Series F Medium-Term Notes, Series G Medium-Term Notes, 6.86% Series H Medium-Term Notes and 7.83% Series J Medium-Term Notes (collectively, the "Notes"). The above Notes and Debentures have maturities ranging from 2005 to 2025.

Ashland is making the tender offers and consent solicitations in connection with a series of transactions that, among other things, effect the transfer of its interest in Marathon Ashland Petroleum LLC ("MAP"), its maleic anhydride business and 60 Valvoline Instant Oil Change ("VIOC") centers in Michigan and northwest Ohio to a wholly owned subsidiary of Marathon Oil Corporation ("Marathon"). In the course of these transactions Ashland will merge with and into one of its subsidiaries, which will then merge into a successor company, as more fully described in the Offer to Purchase and Consent Solicitation Statement (such series of transactions are referred to collectively as the "Proposed Transaction").

In conjunction with the tender offers, Ashland is also soliciting consents from holders of each series of Notes to eliminate or modify substantially all of the restrictive covenants, certain events of default and certain additional covenants and rights in the Notes and the Indenture related to each series of Notes (the "Proposed Amendments"). Holders cannot tender their Notes without delivering their consent and cannot deliver a consent without tendering their Notes. It is expected that the Proposed Amendments with respect to a series of Notes will, if approved, become effective prior to consummation of the Proposed Transaction, subject to prior or subsequent acceptance of tenders pursuant to the applicable tender offer.

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ASHLAND INC. ANNOUNCES CASH TENDER OFFERS AND CONSENT SOLICITATIONS
FOR \$1,149,130,000 OF ITS NOTES AND DEBENTURES - 2

The tender offers and consent solicitations are being made upon the terms and subject to the conditions in an Offer to Purchase and Consent Solicitation Statement and related Letter of Transmittal and Consent dated June 1, 2005. Each of the tender offers will expire at 5:00 p.m., New York time, on June 29, 2005, unless extended at the sole discretion of Ashland (such date and time, as it may be extended, the "Expiration Date"). Holders of the Notes must tender their Notes and deliver their consent to the Proposed Amendments at or prior to 5:00 p.m., New York time, on June 15, 2005, unless extended by Ashland (such date and time, as it may be extended, the "Consent Payment Deadline") in order to receive the Total Purchase Price (defined below), which includes the Consent Payment (defined below). Notes tendered may not be withdrawn, and consents given may not be revoked, unless the applicable tender offer is terminated without any Notes being purchased.

The "Total Purchase Price" Ashland will pay for each \$1,000 principal amount of Notes validly tendered prior to the applicable Consent Payment Deadline and accepted by Ashland for payment will be the "fixed spread price" for such Notes calculated in accordance with standard market practice as described in the Offer to Purchase and Consent Solicitation Statement, representing a present value calculation of future payment obligations in respect of such Notes after the Settlement Date (defined below), using a discount rate equal to the sum of: (i) the yield to maturity (the "reference yield") on the applicable U.S. Treasury Security (the "reference security") listed on the table below for such Notes and as calculated by Credit Suisse First Boston LLC (the "Dealer Manager") in accordance with standard market practice, based on the bid-side price for such reference security, as indicated on the applicable Bloomberg Government Pricing Monitor screen listed on the table below for such reference security (or such other recognized quotation source selected by the Dealer Manager in its sole discretion if the Bloomberg Government Pricing Monitor is not available or is manifestly erroneous) as of 2:00 p.m., New York time, on the second business day before the applicable Expiration Date (such date the "price determination date"); plus (ii) the applicable fixed spread for such Notes listed on the table below (the

"fixed spread price").

With respect to each series of Notes, the applicable Total Purchase Price includes the applicable Consent Payment, equal to \$20 for each \$1,000 principal of those Notes validly tendered and accepted. Noteholders tendering Notes pursuant to the applicable tender offer will not receive the applicable Consent Payment unless their Notes are validly tendered at or prior to the applicable Consent Payment Deadline and such tender offer is subsequently consummated. If a noteholder validly tenders their Notes pursuant to the applicable tender offer after the applicable

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Consent Payment Deadline, and the applicable tender offer is consummated, the noteholder will be paid only the Total Purchase Price less the Consent Payment (the "Purchase Price") even if the Proposed Amendments are adopted. In order for the tender offer and consent solicitation for a series to be effective, registered holders of not less than 66% in aggregate principal amount of the Notes of that series must tender their Notes and such Notes must not mature on or prior to the applicable Expiration Date. For these purposes, all of the Notes outstanding in a series are treated as part of a single series.

As soon as practicable after 2:00 p.m., New York time, on the applicable price determination date, but in any event at or before 9:00 a.m., New York time, on the following business day, Ashland will publicly announce the reference yields and Total Purchase Prices for each series of Notes, and for the securities within each series, by press release to the Dow Jones New Service.

Ashland will pay for Notes purchased promptly following the Expiration Date of the applicable tender offer (each such date, the "Settlement Date"). In addition, Ashland will pay accrued and unpaid interest on tendered and accepted Notes up to, but not including, the Settlement Date.

Each tender offer and consent solicitation for a particular series of Notes is separate from each tender offer and consent solicitation for other series of Notes. Ashland reserves the right to extend, amend, waive the conditions to, or terminate each tender offer and consent solicitation.

Ashland's obligation to accept, and pay for, Notes of a series validly tendered pursuant to a tender offer is conditioned upon the satisfaction or waiver of various conditions, including: (a) the receipt of valid consents to the Proposed Amendments from registered holders of not less than 66% in aggregate

principal amount of the Notes of such series;

(b) such series of Notes not having matured on or prior to the applicable Expiration Date; (c) consummation of the Proposed Transaction; and (d) satisfaction of general conditions.

Cede & Co., the nominee of The Depository Trust Company ("DTC"), is the registered holder of all the Notes subject to the tender offers. Beneficial holders wishing to tender their notes must instruct the participant in DTC through which they hold such Notes to tender such Notes on their behalf.

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Ashland has retained Credit Suisse First Boston LLC to serve as the Dealer Manager and Solicitation Agent for the tender offers and consent solicitations. Requests for documents may be directed to Georgeson Shareholder Communications Inc., the Information Agent, by telephone at (888) 264-7028 (toll-free) or (212) 440-9800, or in writing at 17 State Street - 10th Floor, New York, New York 10004, Attention: Patrick McHugh. Questions regarding the tender offers or the consent solicitations may be directed to Credit Suisse First Boston LLC at (800) 820-1653 (toll-free) or (212) 325-3784 (collect), or in writing at Eleven Madison Avenue, New York 10010, Attention: Liability Management Group.

This news release is neither an offer to purchase nor a solicitation of an offer to sell the Notes. The tender offers and consent solicitations are being made only by the Offer to Purchase and Consent Solicitation Statement and related Letter of Transmittal and Consent dated June 1, 2005.

ABOUT ASHLAND INC.

Ashland Inc. (NYSE: ASH) is a Fortune 500 transportation construction, chemicals and petroleum company providing products, services and customer solutions throughout the world. To learn more about Ashland Inc., visit www.ashland.com.

FORWARD-LOOKING STATEMENTS

This news release contains forward-looking statements within the meaning of Section 27A of the Securities Act of 1933 and Section 21E of the Securities Exchange Act of 1934. These statements include those that refer to Ashland's expectations about the MAP transaction. Although Ashland believes its expectations are based on reasonable assumptions, it cannot assure the expectations reflected herein will be achieved. The risks, uncertainties, and assumptions include the possibility that Ashland will be unable to fully realize the benefits anticipated from the MAP transaction; the possibility the transaction may not close including as a result of failure of Ashland to obtain the approval of its shareholders and other risks that are described from time to time in the Securities and Exchange Commission (SEC) reports of Ashland, ATB Holdings Inc. and New EXM Inc. Other factors and risks affecting Ashland are contained in Ashland's Form 10-K, as amended, for the fiscal year ended Sept. 30, 2004, filed with the SEC and available on Ashland's Investor Relations website at www.ashland.com/investors or the SEC's website at www.sec.gov. Ashland undertakes no obligation to subsequently update or revise the forward-looking statements made in this news release to reflect events or circumstances after the date of this news release.

ADDITIONAL INFORMATION ABOUT THE MAP TRANSACTION

The registration statement containing the proxy statement/prospectus relating to the transaction was declared effective by the SEC on May 20, 2005. The definitive proxy statement/prospectus relating to the transaction was filed with the SEC on May 25, 2005 and was mailed on May 27, 2005 to shareholders of record as of May 12, 2005. Investors and security holders are urged to read those documents and any other relevant documents filed or that will be filed with the SEC as they become available, because they contain, or will contain, important information. Security holders may obtain a free copy of the definitive proxy statement/prospectus and other documents filed with the SEC by Ashland, ATB Holdings and New EXM at the SEC's website at www.sec.gov. The definitive proxy statement/prospectus and other documents filed with the SEC by Ashland, ATB Holdings and New EXM may also be obtained for free in the SEC filings section on Ashland's Investor Relations website at www.ashland.com/investors, or by

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directing a request to Ashland at 50 E. RiverCenter Blvd., Covington, KY 41012. The respective directors and executive officers of Ashland and other persons may be deemed to be participants in solicitation of proxies in respect of the proposed transaction. Information regarding Ashland's directors and executive officers is available in its proxy statement filed with the SEC by Ashland on December 14, 2004. Investors may obtain information regarding the interests of participants in the solicitation of proxies in connection with the transaction referenced in the foregoing information by reading the definitive proxy statement/prospectus.

SECURITIES OF ASHLAND INC.

SERIES	TITLE OF SECURITIES	CUSIP	OUTSTANDING PRINCIPAL AMOUNT	REFERENCE SECURITY	BLOOMBERG SCREEN	FIXED SPREAD
6.625% Senior Notes	6.625% Senior Notes due February 15, 2008	044204AC9	\$150,000,000	3.375% U.S. Treasury Note due February 15, 2008	BBT5	56
8.800% Debentures	8.800% Debentures due November 15, 2012	044540AH5	\$250,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	58
Series B Notes	9.350% Medium-Term Notes due January 24, 2019	04454CAJ5	\$ 10,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	117
Series D Notes	9.200% Medium-Term Notes due April 24, 2006	04454CBF2	\$ 5,000,000	1.50% U.S. Treasury Note due March 31, 2006	BBT3	30
Series E Notes	Total =		\$115,000,000			
	7.000% Medium-Term Notes due July 30, 2008	04454CCX2	\$ 5,000,000	3.75% U.S. Treasury Note due May 15, 2008	BBT5	60
	8.880% Medium-Term Notes due December 27, 2011	04454CBU9	\$ 15,000,000	5.0% U.S. Treasury Note due August 15, 2011	BBT6	70
	8.700% Medium-Term Notes due December 30, 2011	04454CBV7	\$ 3,000,000	5.0% U.S. Treasury Note due August 15, 2011	BBT6	70
	8.620% Medium-Term Notes due January 16, 2012	04454CBW5	\$ 3,000,000	5.0% U.S. Treasury Note due August 15, 2011	BBT6	70
	8.990% Medium-Term Notes due April 13, 2012	04454CCH7	\$ 5,000,000	4.875% U.S. Treasury Note due February 15, 2012	BBT6	73
	8.960% Medium-Term Notes due April 25, 2012	04454CCJ3	\$ 3,000,000	4.875% U.S. Treasury Note due February 15, 2012	BBT6	73
	8.250% Medium-Term Notes due February 12, 2013	04454CCU8	\$ 10,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	61
	9.080% Medium-Term Notes due March 31, 2013	04454CCG9	\$ 5,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	62
	7.720% Medium-Term Notes due July 15, 2013	04454CCW4	\$ 10,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	66

	7.730% Medium-Term Notes due July 15, 2013	04454CCV6	\$ 15,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	66
	7.650% Medium-Term Notes due August 5, 2013	04454CCZ7	\$ 15,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	66
	7.750% Medium-Term Notes due August 6, 2018	04454CCY0	\$ 10,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	113
	8.810% Medium-Term Notes due June 3, 2022	04454CCM6	\$ 10,000,000	5.375% U.S. Treasury Note due February 15, 2031	BBT8	104
	8.780% Medium-Term Notes due June 10, 2022	04454CCN4	\$ 3,000,000	5.375% U.S. Treasury Note due February 15, 2031	BBT8	104
	7.150% Medium-Term Notes due September 20, 2023	04454CDC7	\$ 3,000,000	5.375% U.S. Treasury Note due February 15, 2031	BBT8	112
Series F Notes	Total =		\$ 86,500,000			
	7.900% Medium-Term Notes due August 5, 2006	04454CDG8	\$ 10,000,000	2.75% U.S. Treasury Note due July 31, 2006	BBT4	31
	7.790% Medium-Term Notes due August 9, 2006	04454CDH6	\$ 15,000,000	2.75% U.S. Treasury Note due July 31, 2006	BBT4	31
	8.430% Medium-Term Notes due October 18, 2006	04454CDJ2	\$ 10,000,000	6.5% U.S. Treasury Note due October 15, 2006	BBT4	33
	8.230% Medium-Term Notes due February 26, 2007	04420QAF3	\$ 10,000,000	3.625% U.S. Treasury Note due April 30, 2007	BBT4	37
	7.860% Medium-Term Notes due March 23, 2007	04420QAJ5	\$ 10,000,000	3.625% U.S. Treasury Note due April 30, 2007	BBT4	40
	8.625% Medium-Term Notes due February 10, 2015	04420QAC0	\$ 10,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	85
	8.380% Medium-Term Notes due April 1, 2015	04420QAK2	\$ 16,500,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	87
	8.630% Medium-Term Notes due February 21, 2025	04420QAE6	\$ 5,000,000	5.375% U.S. Treasury Note due February 15, 2031	BBT8	121
Series G Notes	Total =		\$154,000,000			
	7.100% Medium-Term Notes due October 10, 2005	04420QAZ9	\$ 5,000,000	1.625% U.S. Treasury Note due September 30, 2005	BBT3	19

	7.220% Medium-Term Notes due August 9, 2006	04420QAT3	\$ 10,000,000	2.75% U.S. Treasury Note due July 31, 2006	BBT4	31
	7.400% Medium-Term Notes due September 19, 2006	04420QAV8	\$ 12,000,000	2.375% U.S. Treasury Note due August 31, 2006	BBT4	32
	7.280% Medium-Term Notes due October 4, 2006	04420QAW6	\$ 15,000,000	2.5% U.S. Treasury Note due September 30, 2006	BBT4	32
	7.250% Medium-Term Notes due October 9, 2006	04420QAX4	\$ 15,000,000	2.5% U.S. Treasury Note due September 30, 2006	BBT4	32
	7.160% Medium-Term Notes due October 9, 2006	04420QAY2	\$ 20,000,000	2.5% U.S. Treasury Note due September 30, 2006	BBT4	32
	6.990% Medium-Term Notes due November 6, 2006	04420QBB1	\$ 10,000,000	2.5% U.S. Treasury Note due October 31, 2006	BBT4	33
	6.900% Medium-Term Notes due November 14, 2006	04420QBC9	\$ 12,000,000	2.5% U.S. Treasury Note due October 31, 2006	BBT4	34
	7.710% Medium-Term Notes due May 11, 2007	04420QAN6	\$ 20,000,000	3.625% U.S. Treasury Note due April 30, 2007	BBT4	45
	7.200% Medium-Term Notes due October 15, 2007	04420QBA3	\$ 10,000,000	3.25% U.S. Treasury Note due August 15, 2007	BBT5	55
	7.560% Medium-Term Notes due August 9, 2016	04420QAS5	\$ 10,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	98
	7.780% Medium-Term Notes due September 19, 2016	04420QAU0	\$ 15,000,000	4.125% U.S. Treasury Note due May 15, 2015	BBT6	99
Series H Notes	6.860% Medium-Term Notes due May 1, 2009	04420QBD7	\$150,000,000	3.875% U.S. Treasury Note due May 15, 2010	BBT5	58
Series J Notes	7.830% Medium-Term Notes due August 15, 2005	04420QBJ4	\$228,630,000	1.50% U.S. Treasury Note due July 31, 2005	BBT3	16